

# LiFe 80-12

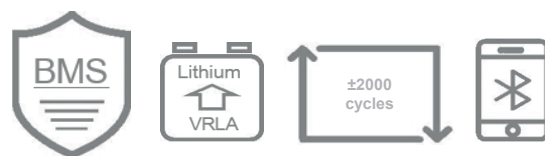
12V / 80Ah

Lithium - Iron Phosphate



## Features

High energy density  
Automatic protection with battery management system (internal)  
Low self-discharge  
Long cycle life  
Excellent performance in all operating temperatures  
Cost effective  
Fast charge  
Drop-in replacement  
Guaranteed Safety



## Nominal characteristics

|                           |                                     |
|---------------------------|-------------------------------------|
| Nominal Voltage           | : 12.8V                             |
| Nominal capacity          | : 80Ah                              |
| Energy                    | : 1024Wh                            |
| IR                        | : $\geq 15\text{m}\Omega$ @100% SOC |
| Efficiency                | : $\geq 99.5\%$                     |
| Maximum Modules in Series | : 2 (Single Use)                    |

## Mechanical characteristics

|                     |                                 |
|---------------------|---------------------------------|
| Case Material       | : ABS                           |
| Dimensions (LxWxH)  | : 258x166x215 mm                |
| Weight              | : 9.68kg $\pm 3\%$              |
| Terminal Type       | : F12 (M8)                      |
| BCI Group           | : 24                            |
| Cell Type-Chemistry | : Prismatic LiFePO <sub>4</sub> |

## Charge & discharge characteristics

|                           |                               |
|---------------------------|-------------------------------|
| Voltage Window            | : 10.8-14.6V                  |
| Max. Continuous Charge    | : 80A                         |
| Max. Continuous Discharge | : 80A                         |
| Peak Discharge Current    | : 200A (10s $\pm 1\text{s}$ ) |
| Recomm. Charge Current    | : 40A                         |
| Recomm. Discharge Current | : 40A                         |

## Operating Conditions

|                       |                                                |
|-----------------------|------------------------------------------------|
| Cycle Life            | : $\geq 2000$                                  |
| Operating Temperature | : Charge 10°C ~ 45°C<br>Discharge -20°C ~ 55°C |
| Storage Temperature   | : 20°C ~ 30°C                                  |
| Storage Duration      | : 12 months at 25°C                            |

## BMS characteristics

|                                            |                                                                        |
|--------------------------------------------|------------------------------------------------------------------------|
| Primary Charging Protection                | : Current >105 $\pm 2.5\text{A}$<br>Delaytime 15 $\pm 2\text{s}$       |
| Secondary Charging Protection              | : Current >120 $\pm 2.5\text{A}$<br>Delaytime 2 $\pm 1\text{s}$        |
| Primary Discharging Protection             | : Current >105 $\pm 2.5\text{A}$<br>Delaytime 20 $\pm 1\text{s}$       |
| Secondary Discharging Protection           | : Current >210 $\pm 2.5\text{A}$<br>Delaytime 1 $\pm 1\text{s}$        |
| Over-charge Voltage Protection             | : Voltage >14.8 $\pm 0.2\text{V}$<br>Delaytime 2 $\pm 0.5\text{s}$     |
| Over-discharge Voltage Protection          | : Voltage <9.6 $\pm 0.2\text{V}$<br>Delaytime 2 $\pm 0.5\text{s}$      |
| Temperature Protection ( $\pm 2\text{s}$ ) | : PCB Temp. $\geq 95^\circ\text{C}$<br>Recover $\leq 75^\circ\text{C}$ |

## Constant Current Discharge Data (Amp @25°C)

|                         | 1h  | 2h  | 3h  | 5h  | 10h |
|-------------------------|-----|-----|-----|-----|-----|
| Cut-off voltage (10.8V) | 80A | 40A | 27A | 16A | 8A  |

## Constant Power Discharge Data (Watt @25°C)

|                         | 1h   | 2h   | 3h   | 5h   | 10h  |
|-------------------------|------|------|------|------|------|
| Cut-off voltage (10.8V) | 922W | 470W | 321W | 192W | 101W |

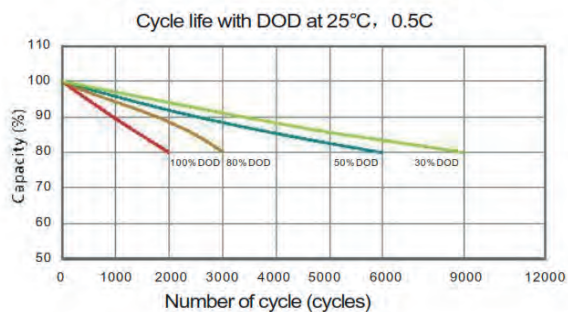
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12V / 80Ah

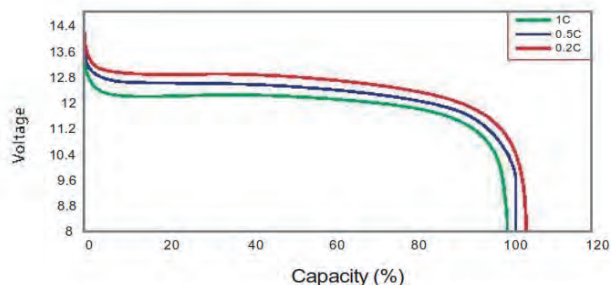
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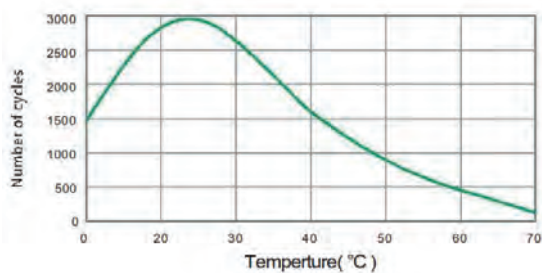
### Number of Cycles Vs. DOD



### Discharge Performance at R.T.

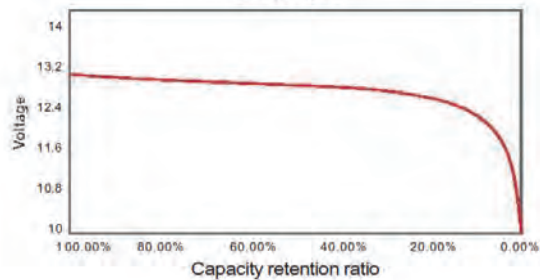


### Cycle Life in Relation to Temperature



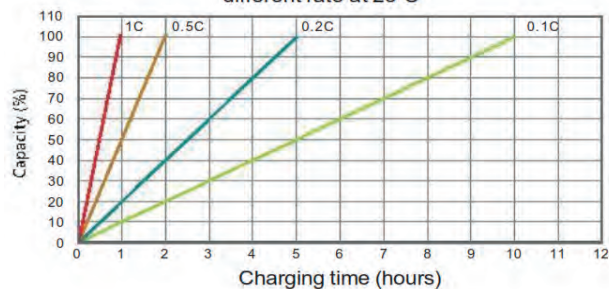
### Battery Capacity (C) Vs. Open Circuit Voltage (OCV)

SOC Vs OCV



### Battery Capacity Vs. Charging Time

Charging capacity(%) VS time with different rate at 25°C



### Temperature Effects on Capacity

